

## **Greenpower** DEUTZ diesel engine

1500 RPM	Type GP 180DZ

Engine: BF6M 1013 FCG2

Alternator: ECP38-2SN

#### These are the characteristics of the BF6M 1013 FCG2 GEN:

6-cylinders engine in V-configuration.

Turbocharging with intercooler air/air..

Cylinder displacement: 1,985 cm3.

4-valve technology.

"Split-pin" crankshaft.

Extremely compact design.

Acoustically optimized combustion system.

Rigid crankcase.

Global service network with over 3,000 service station in more than 150 countries.

Electronically controlled fuel injection pump with magnetic valve system type Deutz MVS (option).

Electronic engine governor type Deutz EMR 2.

# These are the benefits for you:

- Its low noise radiation level is exemplary. Acoustically relevant components with a very rigid structure. This guarantees you a superior position to other competitors.
- The environmental friendly and high-tech combustion ensures not only excellent operating behaviour but also outs standing savings in economical costs.
- The control functions of the electronic engine governor make it possible to plan service intervals avoiding costly downtimes.
- The compact design saves installation space and thus installation costs.
- Low emission levels, the 1015 engine family meets TA-Luft standards both for NOx 4000 mg/nm<sup>3</sup> and NOx 2000 mg/nm<sup>3</sup>



# ► Ratingtable: **BF6M1013FCG2** The Genset Engine 50 Hz

Engine type		BF6M1013FCG2
Speed	min <sup>1</sup> rpm	1500
Frequency	Hz	50
Engine/genset ratings	1	
Prime power, ICN (PRP)	kW   hp	166   222
Limited time running power, IFN (LTP)	kW   hp	183   245
Typical generator power output	i e	
Typical generator power output (COP)	kVA	172
Typical generator power output (PRP)	kVA	184
Typical generator power output (LTP)	kVA	185
Spec. fuel consumption PRP (LTP)		-
100 % load	g/kWh   lb/hp-hr	223   0,367
75 % load	g/kWh lb/hp-hr	221   0,363
50 % load	g/kWh  lb/hp-hr	222   0,365

### **Standard specification**

Standard engine: Connection housing SAE 2, with flywheel 10"/11.5

Cooling system: Cooling system HAT, depending on engine version incl. charge air cooler, pressure fan.

**Exhaust system:** Without silencer, with counterflange for exhaust system on the turbocharger. **Filter:** Lube oil filter, air filter depending on engine version loose as kit or assembled. **Engine electrics:** 12 Volt version, electrical engine governor standard in 6-cylinder FC engines.

**Governor:** Mechanical standard, optional electronic governor.

Miscellaneous: Painted dark gray.

## Scope of Supply:

The engine and the alternator are mounted together forming a rigid monoblock, the shafts are connected by a flexible disc connection. The monoblock is mounted on a steel base frame via silent blocks. The base frame is including a fuel tank. Starting is electric and it includes a battery. The genset monitoring system consist of a control module.

#### PRP\* Kva/KW:

Available electrical power (at a variable load) with a medium of 80% of the indicated maximum power. A 10% overload capability is available LTP\*\* Kva/KW:

Available electrical load (at a variable load) during a maximum of 500 hours per year. No overload capability is available.

# CONTROL PANEL

Manual or automatic start control panel

Manual or automatic remote boot controller, selector switch for Off, Man and Auto with the key.

Complete motor protection functions with alarms visualized via LEDs in the front.

The control unit 6 is set via DIP switches in the rear part of the case.

Standard circuit breaker and differential relay.



# TECHNICAL DATA

# **ENGINE CHARACTERISTICS**

MAKE	MODEL
DEUTZ B	F6M 1013 FC G2
GENERAL DATA	
Power PRP (kWm)	176.00
Power LTP (kWm)	193.80
No. cylinders	6
Cylinder capacity (L)	7.15
Diameter per stroke (mm)	108 x 130
Compression ratio	18.10
Cooling system	LIQUID
Injection	DIRECT
Suction	TURBO
Series regulator	ELECTRONIC
Steering wheel coupling	-
Lubrication system	
Oil capacity (L)	20
Oil consumption (%)	0.30
Min. alarm oil pressure (bar)	2.70
Ventilation system	
Air cooling flow (m3/h)	11520
Combustion air flow (m3/h)	745.60
Max. back pressure for fan (n	nbar) 0
Exhaust system	
Exhaust gas flow (m3/h)	2112
Exhaust back pressure (mbar	7) 30
Temp. exhaust gases (°C))	530
Electrical system	
VDC (V)	12
Battery (Ah)	120
Engine start-up (kW)	3

# **ALTERNATOR CHARACTERISTICS**

MAKE	MODEL	
MECC-ALTE ECO 38-2SN	(400 / 230 V)	
GENERAL DATA		
Power PRP (kVA)	200	
Power LTP (kVA)	220	
Efficiency Alt. 3/4 %	92.90	
Efficiency Alt. 4/4 %	92.70	
No. Poles	4	
Voltage regulator	DSR	
No. wires	12	
Insulation	Н	
Xd (%)	200	
X'd (%)	11	
X	5.90	
Degree of protection	IP21	



## **▶** Engine description

Type of cooling: Liquid cooling, thermostatically controlled, charge-air-cooled engines with air-to-air

charge air cooler

Crankcase: High grey cast iron crankcase, for monobloc construction

Crankcase breather: Closed-circuit crankcase breather

Cylinder head: Grey cast iron block-type cylinder head

Valve arrangement/

timing: One inlet and one exhaust valve per cylinder, actuated via

tappets, push rods and rocker arms, camshaft driven by geartrain

Piston: Three-ring piston, two compression rings and one oil scraper ring

Piston cooling: Oil cooled with spray nozzles (channel-cooled piston)

Connecting rod: Forged steel rod

Crankshaft bearings: Tri-metal plain bearings
Crankshaft: With integral counterweights

Camshaft: Forged steel shaft

Lubrication system: Forced-feed circulation lubrication with gear pump

Lube oil cooler: Oil cooler integrated in coolant circuit

Lube oil filter: Paper-type microfilter as replaceable-cartridge full flow filter

Injection pump/

governor: Single injection pumps for each cylinder integrated in crankcase

Mechanical centrifugal governor (standard); electronic governor (EMR) optional

Fuel lift pump: Integrated in belt drive

Injection nozzle: Six-hole nozzle

Fuel filter: Replaceable cartridge

Alternator: Three-phase alternator 12 V or 24 V

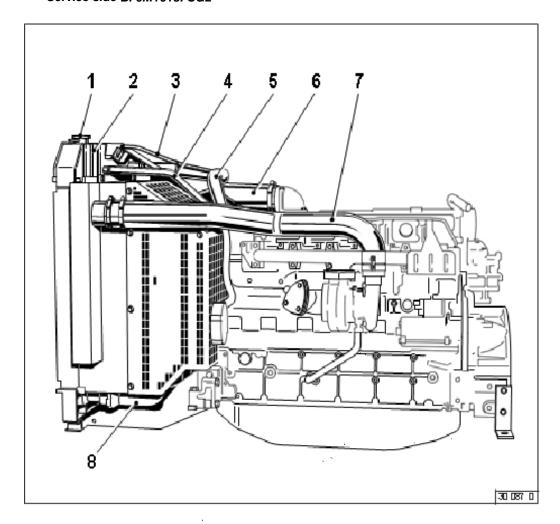
Starter motor: 12 V or 24 V

Heating system: Optional connection for cab heating to engine cooling circuit

# Identification of engine parts

# Green Power®

#### Service side BF6M1013FCG2

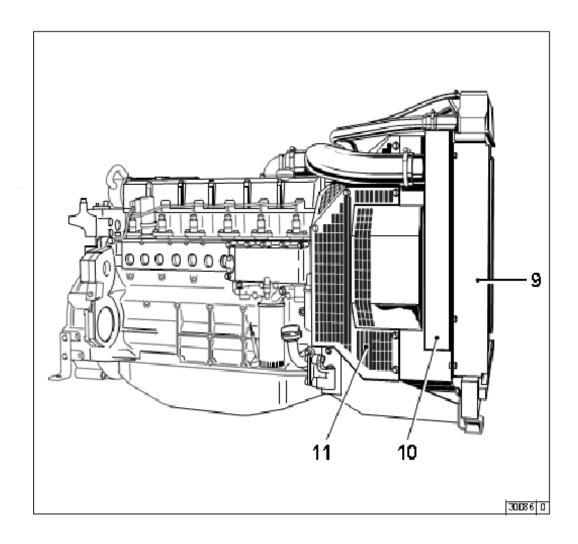


- 1 Filler neck with cap
- 2 The expansion tank
- 3 Vent line from the cylinder head to expansion tank
- 4 Expansion line from expansion tank to coolant pump
- 5 Coolant line from crankcase to engine fluid radiator
- 6 Charge-air line from the charge-air cooler to engine
- 7 Charge-air line from exhaust turbocharger to charge-air cooler
- 8 Coolant line from the engine fluid radiator to the engine thermostat

## **Identification of engine parts**

Starter side BF6M1013FCG2





- 9 Engine radiator fluid
- 10 Charge-air cooler
- 11 Protective guard



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